## D VHM-Schaftfräser
lang, Vierschneider

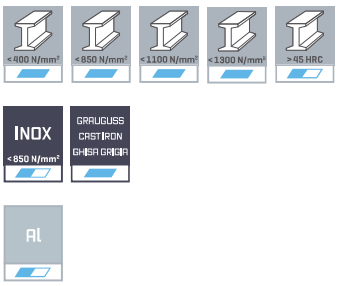
## E Solid carbide end mills
long series, four flutes

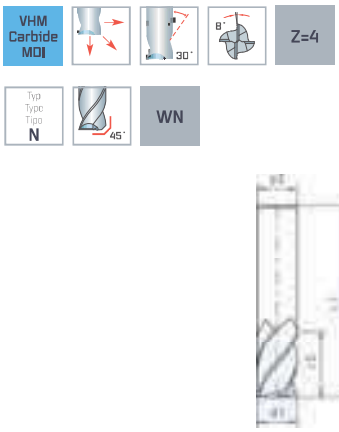
## I Frese frontali MDI
serie lunga, 4 taglienti

**Einsatzbereich:**
Zum Schlichten mit hoher Zerspanungsleistung bei gleichzeitig exzellenter Oberfläche von Stählen mit mittlerer bis hoher Festigkeit (z.B. Bau-, Einsatz-, Vergütungsstähle); NE-Metalle, rost- und säurebeständige Stähle. Bevorzugt Gleichlauffräsen.

**Range of application:**
Finishing with high cutting performance and excellent surface on steels with medium to high tensile strength (for example structural, case-hardening, heat-treatable steels); non-ferrous metals, stainless and acid resistant steels. Climb milling preferred.

**Impiego:**
Adatte per finitura ad alto rendimento realizzo di ottima superficie, in acciai di media fino ad elevata resistenza (es. acciai bonificati), materiali non ferrosi, acciai inox e resistenti agli acidi. Consigliata fresatura concorde.









ALUNIT®

| d1 h10 mm | d2 h6 mm | l1 mm | l2 mm | | Z | Code 6087 Art.-Nr. |
|---|---|---|---|---|---|---|
| **3** | 3 | 60 | 25 | 0,05 | 4 | 0 6087003001 00 |
| **4** | 4 | 60 | 25 | 0,06 | 4 | 0 6087004001 00 |
| **5** | 5 | 70 | 30 | 0,06 | 4 | 0 6087005001 00 |
| **6** | 6 | 70 | 30 | 0,08 | 4 | 0 6087006001 00 |
| **8** | 8 | 80 | 35 | 0,10 | 4 | 0 6087008001 00 |
| **10** | 10 | 100 | 45 | 0,15 | 4 | 0 6087010001 00 |
| **12** | 12 | **100** | 45 | 0,15 | 4 | 0 6087012001 00 |
| **12** | 12 | **150** | 75 | 0,15 | 4 | 0 6087012101 00 |
| **14** | 14 | **100** | 45 | 0,20 | 4 | 0 6087014001 00 |
| **14** | 14 | **150** | 75 | 0,20 | 4 | 0 6087014101 00 |
| **16** | 16 | **100** | 45 | 0,20 | 4 | 0 6087016001 00 |
| **16** | 16 | **150** | 75 | 0,20 | 4 | 0 6087016101 00 |
| **18** | 18 | **100** | 45 | 0,20 | 4 | 0 6087018001 00 |
| **18** | 18 | **150** | 75 | 0,20 | 4 | 0 6087018101 00 |
| **20** | 20 | **125** | 55 | 0,25 | 4 | 0 6087020001 00 |
| **20** | 20 | **150** | 75 | 0,25 | 4 | 0 6087020101 00 |
| **25** | 25 | **125** | 55 | 0,30 | 4 | 0 6087025001 00 |
| **25** | 25 | **150** | 75 | 0,30 | 4 | 0 6087025101 00 |